

Date: Tuesday, 1/10/2006 3:16:49 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FLOAT STEP MOUNTING LUG
Job Number : 25427	
Estimate Number : 11753	
P.O. Number : N/A	Part Number : D34645
This Issue : 1/10/2006 S.O. No. : N/A	Drawing Number : D3464 PRELIMINARY
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A "multiples of 3"
Previous Run : N/A	Material :
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 1/17/2006 Qty: 21 Um: Each
Checked & Approved By : <u>SEE ABOVE DATE & USER</u>	
Comment : Est Rev: A New Issue 06-01-06 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.3941 f(s)/Unit Total: 7.8813 f(s)
 4.00" X .188" BAR

6061-T6

(M6061T6B4.000X.188)

Batch: M19431

SA 06.01.11

21

2.0	BAND SAW	BAND SAW
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**Comment:** BAND SAW

Cut Blanks to 4.500" Long

SA 06.01.11

21

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1

1-Machine as per folio FA616 & DWG D3464

2-Deburr

JL 06.01.12

21

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

JL 06.01.12

21

5.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

SA 06.03.21

(21)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06.01.13	4	Used qty (1) for Eng'g testing <i>ptt</i> 06.01.13					

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *PA* Date: *06/03/12*
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: FLOAT STEP MOUNTING LUG

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Part Number: D34645

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA24

LG 06.03.21

20

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

20
06/03/21

Job Completion



U 06.03.21

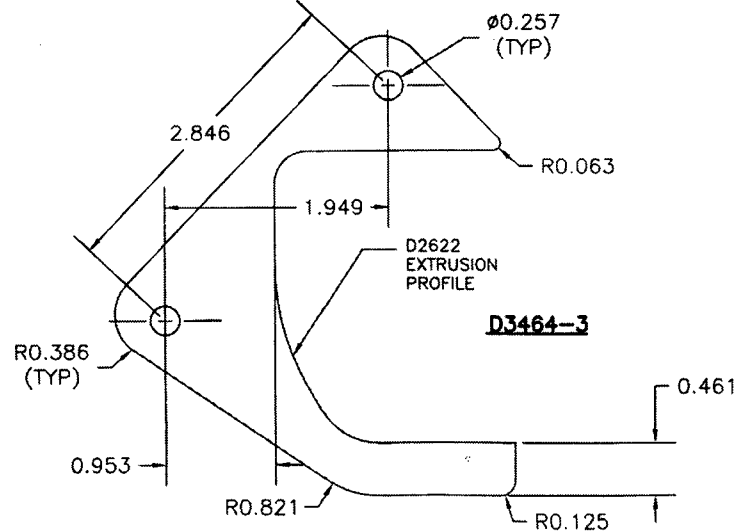
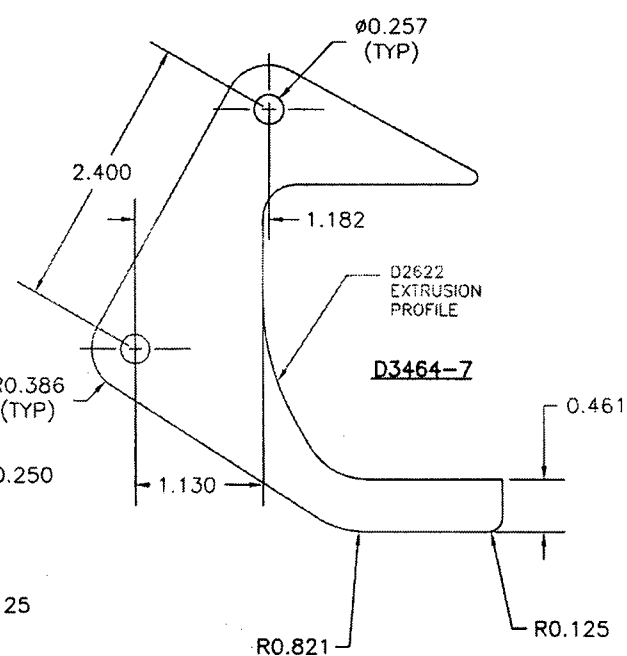
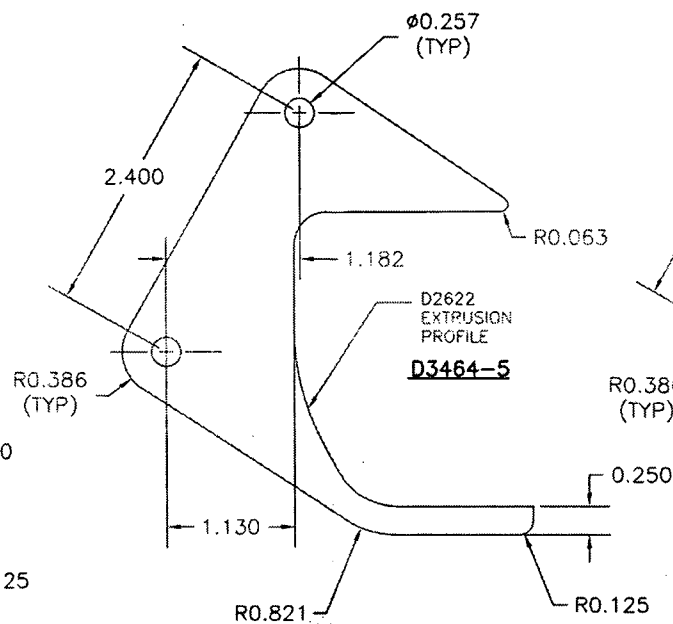
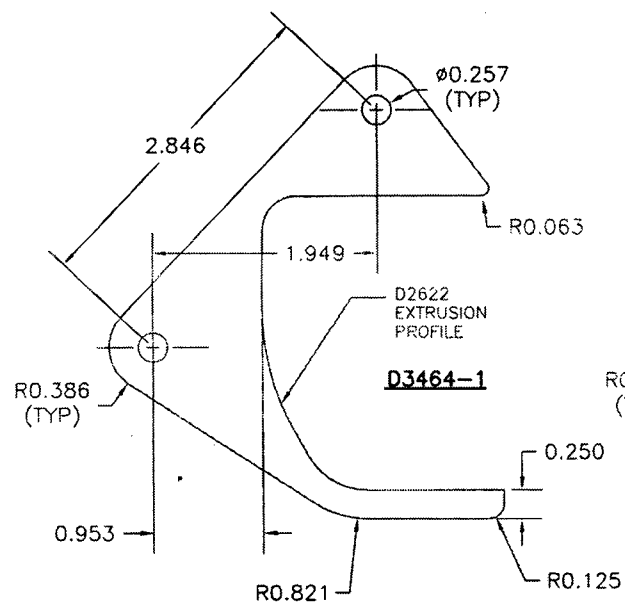
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3464-1/-3/-5/-7 FLOAT STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

PRELIMINARY ISSUE

A		05.09.21	NEW ISSUE
DESIGN	PH <i>PH</i>	DRAWN BY	PH <i>PH</i>
CHECKED		APPROVED	
DATE		TITLE	
05.09.21		FLOAT STEP MOUNTING PLATE	
DRAWING NO.		REV. A	
D3464		SHEET 1 OF 1	
SCALE		1:1	

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DART AEROSPACE USA, INC.
PORT HADLOCK, MA

